



constructive solutions

Nitocote HT120*

Solvent free, novel resin coating, resistant to temperatures up to 120°C

Uses

Protective coating for concrete and steel used for high temperature service conditions up to 120°C. It is particularly useful to resist boiling water under continuous or partial service conditions in areas like:

- Power stations
- Water treatment plants
- Desalination plants
- Boiling water tanks

Advantages

- Resistant to boiling water under continuous service conditions
- Resistant to thermal shocks and freeze-thaw cycles
- Abrasion and corrosion resistant
- Resistant to sea water
- Can be applied directly on prepared substrate without using a primer
- High build application
- Smooth, glossy, easy to clean surface
- Low cost service life - resistant to mould growth
- Easy to apply, solvent free formulation makes it suitable for use in confined spaces

Description

Nitocote HT120 is a two pack, solvent free, resin material. It is supplied in pre-measured quantities ready for site mixing and use. The material cures to provide a smooth, tough and resistant finish. It is available in dark grey colour.

Properties

| | | | |
|--|--|----------------|--------------|
| Solids by weight | :100% | | |
| Specific gravity | :Approximately 1.55 (mixed) | | |
| Pot life | : 180 minutes | @ 23°C | |
| | : 90 minutes | @ 35°C | |
| | : 40 minutes | @45°C | |
| Drying time | @ 23°C | | |
| | Touch dry | : 6 - 8 hours | 3 hours |
| | Recoatable | : 8 - 20 hours | 4 - 14 hours |
| | Full cure | : 7 days | 4 days |
| Bond strength after 600 hours water boil | 4.5 N/mm ² concrete failure : (ASTM D4541) | | |
| Physical effects after 600 hours water boil | .No cracking, chalking, softening, blistering or debonding | | |

Chemical resistance

Acids

| | |
|--------------------------------|-------------|
| Sodium hydroxide (sat.) | : Excellent |
|--------------------------------|-------------|

Aqueous solutions

| | |
|------------------------------|-------------|
| Chlorinated water | : Excellent |
| Tap water | : Excellent |
| Distilled water | : Excellent |
| Sea water | : Excellent |
| Sugar solution (sat.) | : Excellent |
| Glucose syrup (80%) | : Excellent |
| Salt solution (sat.) | : Excellent |
| Starch solution | : Excellent |

Others

| | |
|---------------------|-------------|
| Sewage water | : Excellent |
| Marsh water | : Excellent |

Please consult your local Fosroc office for details on various chemicals and operating conditions.

Instructions for use

Preparation

Concrete Surfaces

All surfaces must be smooth, sound and free from debris, loose or flaking material and areas of standing water. Surfaces must be free from contamination such as oil, grease and organic growth. Concrete surfaces must be fully cured, laitance free and free from any traces of shutter release oils and curing compounds. To achieve the above it is recommended that the substrate should be grit blasted which will also provide a suitable key for Nitocote HT120. All blow holes and imperfections should be filled with Nitomortar FC*† or Nitomortar FC(B)*†. Consult the local data sheet for pot life and overcoating time.

Steel surfaces

All surfaces should be grit-blasted to meet requirements of BS 4232, First Quality. The lining work should be programmed so that newly cleaned steel is coated as soon as possible before the formation of rust or scale.

Mixing

The contents of the base can should be stirred thoroughly to disperse any settlement. The entire contents of the hardener can should be added to the base container and mixed thoroughly until a uniform consistency is obtained, taking particular care to scrape the sides and bottom of the container. It is recommended that mechanical mixing be employed, using a Fosroc Mixing Paddle (MR2) on a heavy duty, slow speed electric drill. Mixing should be carried out continuously for a minimum of 3 minutes.

Nitocote HT120*

Application

The minimum application temperature is 5°C. All surfaces should be treated with two coats of Nitocote HT120. The thoroughly mixed material should be applied with a suitable brush, roller or spray. The first coat must be firmly applied and be well scrubbed into the surface, ensuring a uniform coating with a wet film thickness not less than 200 microns. The first coat should be allowed to dry for not less than 3 hours and not more than 14 hours at 35°C. The second coat should be applied exactly as above, again achieving a wet film thickness not less than 200 microns. For cold weather working, it is recommended that Nitocote HT120 be stored in a heated building and removed immediately before use, as workability deteriorates and curing times increase at lower temperatures.

Cleaning

Nitocote HT120 should be removed from tools and equipment with Fosroc Solvent 102 immediately after use. Cured material can only be removed mechanically.

Limitations

- Nitocote HT120 is formulated for application to clean, sound concrete and steel
- Nitocote HT120 should not be applied over existing coatings
- Application should not be undertaken if the temperature is below 5°C, or is 5°C and falling
- In conditions of high relative humidity i.e. 85 - 90% good ventilation conditions are essential. Substrate temperature should be at least 3°C above dew point
- Although Nitocote HT120 may be applied to damp concrete, there must be no standing or running water
- Nitocote HT120 is not colour stable when exposed to direct sunlight or when in contact with some chemicals such as acids and oxidising agents

Storage

All products have a shelf life of 12 months if kept in a dry, air conditioned store between 5°C and 30°C in the original, unopened containers. If stored at high temperatures the shelf life will be reduced. Air conditioned storage at high ambient temperatures is recommended.



Important note

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard Conditions for the Supply of Goods and Service.

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Cert No. THR2004006

Estimating

Supply

Nitocote HT120 : 4 litre packs

Fosroc Solvent 102 : 4 & 20 litre cans

Coverage

Nitocote HT120 : 5.00 m²/litre @ 200 micron wft per coat

Note: The coverage figure is theoretical – due to wastage factors and the variety and nature of substrates, practical coverage figures may be substantially reduced.

Precautions

Health and safety

Nitocote HT120 and Fosroc Solvent 102 should not come in contact with the skin and eyes, or be swallowed. When using Fosroc Solvent 102 ensure adequate ventilation and avoid inhalation of vapour. Some people are sensitive to resins, hardeners and solvent. Wear suitable protective clothing, gloves and eye protection.

The use of barrier creams provides additional skin protection. In case of contact with the skin, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent. In case of contact with eyes, rinse immediately with plenty of clean water and seek medical advice. If swallowed, seek medical attention immediately – do not induce vomiting.

For further information, refer to the Product Material Safety Data Sheet.

Fire

Nitocote HT120 is non-flammable. Fosroc Solvent 102 is flammable. Keep away from sources of ignition. No smoking. In the event of fire, extinguish with CO₂ or foam. Do not use a water jet.

Flash point

Fosroc Solvent 102 : 33°C

* Denotes the trademark of Fosroc International Ltd.

↑ See separate data sheet