



Nitotile XS*

Polymer-modified, one component, high performance, waterproof tile adhesive

Uses

Nitotile XS is a high quality adhesive for the permanent fixing of ceramic wall and floor tiles including porcelain and fully vitrified tiles, ceramic mosaics, quarry tiles, dark natural stone, terrazzo and brick slips. Typical uses include:

- Wet areas - kitchens and bathrooms
- Swimming pools
- Fixing marble tiles (up to 40 kg/m² on vertical)
- Fixing heavy elements e.g. brick slips, concrete tiles
- Bridges, underpasses and high rise buildings
- External claddings

Advantages

- Formulated to suit Middle East conditions
- Enhanced bond and tensile strengths
- Good open time & slip resistance
- Safe and easy to use
- Water resistant - suitable for submerged conditions
- Early return to service

Standards compliance

Nitotile XS conforms to EN 12004, BS 5980 and ANSI 118.4. The application should be in accordance to BS 5385.

Description

Nitotile XS is supplied as a single component pack, which requires only the on-site addition of clean water to produce a consistently high performance adhesive, suitable for the following substrates:

- Concrete! Ceramic
- Tile & Stone
- Cement Plaster
- Brick Masonry
- Concrete Masonry
- Cement Terrazzo
- Cement mortar beds
- Ceramic backer board

Technical Support

Fosroc offers comprehensive technical support service to specifiers, end users & contractors. It is also able to offer on-site technical assistance, AutoCAD facility & dedicated specification assistance in locations all over the world.

Properties

Density	:	1700 kg/m ³		
Tensile adhesion strength (EN 1348 – stoneware tiles)				
28d sc	:	> 1.5 N/mm ²		
7d sc + 21d water	:	> 1.0 N/mm ²		
14d sc +14d 70°C+ 1d sc	:	> 2.0 N/mm ²		
Open time by tensile adhesion strength (EN 1346 – earthenware tiles)				
5 minutes	:	> 1.5 N/mm ²		
20 minutes	:	> 1.0 N/mm ²		
30 minutes	:	> 0.7 N/mm ²		
Transverse Deformation (EN 12002)				
14d 23°C/95%RH + 14d SC				
Deflection at maximum force	:	> 3.0 mm		
Stress at maximum force	:	> 2.5 N/mm ²		
Deflection at break	:	> 3.0 mm		
Stress at break	:	>2.3 N/mm ²		
Type of tiles	:	Glazed	Impervious	Quarry
Shear adhesion (ANSI 118.4) (N/mm²)				
48h sc	:	> 0.7	-	-
7d sc	:	> 2.09	> 1.6	> 1.2
7d sc+7d water	:	> 1.4	> 1.05	-
4 weeks sc	:	> 2.4	> 1.5	> 1.35
12 weeks sc	:	> 2.5	> 1.7	> 1.3

Instructions for use

Surface preparation

All surfaces must be sound and thoroughly clean before Nitotile XS is applied. All traces of grease, oil and loose particles of mortar, old wallpaper, paint etc. must be physically removed.

Surfaces

Nitotile XS can be applied directly on concrete, cement screeds, and cement or lime mortar. Special attention must be given to new construction prior to commencing tiling. Tiles should not be placed on concrete or blockwork until all shrinkage movement has taken place.

Note: Nitotile XS should only be used on gypsum or gypsum board substrates after priming with Cebond*† or Nitobond PVA*†.

Nitotile XS*

Mixing

A slow speed drill fitted with a suitable mixing paddle and mixing vessel of minimum 30 litre capacity are recommended.

Measure out 5litres of clean water into the mixing vessel. With the Fosroc Mixing Paddle MR4 in operation, add the powder component to the mix and continue mixing for 2 to 3 minutes until a uniform, lump-free consistency is achieved.

Application

Once mixed, Nitotile XS is typically spread on the substrate to a uniform thickness of 2 – 8 mm. This is then combed horizontally.

Place tiles firmly into adhesive bed ensuring good contact with a twisting motion. Only apply to areas which can be tiled in the adhesive's open wet time (up to 1 m² at a time).

Joints

It is recommended that when fixing ceramic tiles, a minimum Spacing of 2 mm be left around each tile.

Finishing

Remove excess adhesive with a damp cloth before material has set.

Cleaning

Nitotile XS should be removed from tools, equipment and mixers with clean water immediately after use.

Cured material can only be removed mechanically.

Grouting

Grout installation should be after a minimum of 24 hours curing time at 25°C.

Grout with Nitotile XS Grout*† or Nitotile Grout*†, depending on the floor application.

Limitations

- Nitotile XS should not be used when the temperature is below 5°C and falling.
- The product should not be exposed to moving water during application.

If any doubt arise concerning temperature or substrate conditions, consult your local Fosroc office.

Estimating

Supply

Nitotile XS	:	20 kg bags
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Yield

Nitotile XS	:	14.3 litres/pack
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Storage

When stored in dry conditions in the original, unopened bags, Nitotile XS will have a shelf life of 12 months. If stored at high temperature and/or high humidity conditions the shelf life will be reduced.

* Denotes the trademark of Fosroc International Ltd.

† See separate data sheet



Important note

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard Conditions for the Supply of Goods and Service.

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