

# Proofex GP\*

Cold applied, bituminous waterproofing membrane

## Uses

To provide a continuously bonded waterproof membrane for building and civil engineering structures.

## Advantages

- 1.6 mm thick (Nominal)
- Cold applied
- Fast application
- Uniform thickness of polymer bitumen membrane
- Good adhesion to primed concrete substrates
- Produces a continuous waterproof membrane system

## Specification

The waterproofing membrane shall be a 1.6 mm thick self adhesive sheet membrane comprising of a polymer modified bitumen layer internally reinforced with polyester, bonded on to an outer surface of polyethylene film.

The polymer modified bitumen shall have an elongation in excess of 2000% when tested in accordance with ASTM D412.

## Description

Proofex GP is a cold applied self-adhesive sheet membrane comprising of a polymer modified bitumen layer internally reinforced with polyester, bonded on to an outer surface of cross laminated polyethylene film.

The polymer bitumen adhesive layer is protected on the underside by a silicone release paper which is removed just prior to the application of Proofex GP to the tack coat primed substrate.

The applied membrane is then immediately protected from UV light and from mechanical damage during subsequent back filling by the application of Protection Board, or a sand/ cement screed.

## Technical support

Fosroc offers a comprehensive technical support service to specifiers, end users and contractors. It is also able to offer on-site technical assistance, an AutoCAD facility and dedicated specification assistance in locations all over the world.



## Properties

<b>Tensile strength (ASTM D638:1991)</b>	:	Long 39 N/mm <sup>2</sup> Trans 46 N/mm <sup>2</sup>
<b>Elongation of membrane (ASTM D638:1991)</b>	:	Long 250% Trans 200%
<b>Elongation of compound (ASTM D412)</b>	:	> 2000%
<b>Tear resistance (ASTM D1004:1990)</b>	:	Long 270 N/mm Trans 225 N/mm
<b>Adhesion to concrete (ASTM D1000)</b>	:	2.2 N/mm <sup>2</sup>
<b>Adhesion to self (ASTM D1000)</b>	:	3.5 N/mm <sup>2</sup>
<b>Puncture Resistance (ASTM E154:1993)</b>	:	Minimum 400 N
<b>Water absorption @ 24 hours (ASTM D570)</b>	:	< 0.02%
<b>Water permeability (DIN 1048, Part 5:1991)</b>	:	Nil
<b>Tape Strength (ASTM D638:1991)</b>	:	Long 4.3 N/mm <sup>2</sup> Trans 5.8 N/mm <sup>2</sup>
<b>Crack bridging (ASTM C836:1995)</b>	:	1.5 mm
<b>Environmental Resistance (ASTM D543)</b>	:	Conforms

# Proofex GP\*

## Instructions for use

### Surface preparation

Concrete surfaces should be float finished and free from cavities and projecting nibs. All surfaces shall be dry and free from frost, surface laitence and contamination.

### Priming

Proofex Tack Coat must be applied to the substrate and allowed to dry until it is tack free, prior to the application of the membrane. All surfaces must be re-primed if left for more than 24 hours prior to the application of Proofex GP.

### Application

Smooth transition should be made at wall/floor slab junctions using a sand/cement mortar and internal and external corners at walls and upstands pre-protected with Proofex Corner Pieces prior to the application of the membrane. The membrane should be applied to the substrate having first removed the siliconized release paper, pressing the polyethylene film firmly ensuring that the adhesive bitumen compound bonds continuously to the substrate with no air pockets.

Allow at least a 75 mm edge and a 150 mm end lap. All laps should be rolled firmly to achieve a good seal. End laps should be staggered. On vertical or inclined surfaces, the membrane shall be laid from the lowest level upwards.

The membrane should be protected immediately after application in accordance with BS 8102:1990 by using Protection Board\*†, or as appropriate with a sand/cement screed.

### Limitations

- Application temperature range: 5°C - 50°C.
- For application below 15°C it may be necessary to slightly warm the back of the membrane to achieve an immediate bond.
- In cold conditions the membrane should be stored at temperatures above 20°C prior to application to facilitate ease of application and immediate bond to the substrate.



#### Important note

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard Conditions for the Supply of Goods and Service.

## Fars Iran Limited

No. 9, 25 th St., Khaled Eslamboli  
(Vozara) Ave., Tehran 15139 - Iran

**telephone:**  
+98 (21) 88719021

**fax:**  
+98 (21) 88721664

**email:**  
iran@fosroc.com

[www.fosroc.com](http://www.fosroc.com)



Cert No. THR2004006

## Estimating

### Supply

<b>Proofex GP</b>	: 10 m long × 1 m wide roll
<b>Proofex Tack Coat</b>	: 20 & 210 litre drums

### Coverage

<b>Proofex Tack Coat</b>	: 3 - 6 m <sup>2</sup> per litre
--------------------------	----------------------------------

## Storage

All products have a shelf life of 12 months if stored in a cool, dry store, away from sources of heat, in the original unopened packing. It should be stored horizontally, not more than one pallet high.

## Precautions

### Health and safety

There are no health hazards associated with the use of Proofex GP and Protection Board. If Proofex Tack Coat is swallowed, do not induce vomiting - drink a glass of water. If contact with eyes occurs, flood with copious amounts of clean water for at least 15 minutes and seek medical advice. If on the skin, remove any contaminated clothing and wash skin thoroughly. For further information, consult Material Safety Data Sheets for the above products.

### Fire

Proofex GP and Protection Board are flammable. Keep away from sources of ignition. Do not smoke in the presence of these products. Proofex Tack Coat contains volatile, flammable solvents. Use only in ventilated areas, well away from any ignition source.

### Flash points

<b>Proofex GP</b>	: > 65°C
<b>Proofex Tack Coat</b>	: > 38°C

## Additional information

This product formerly was known as Proofex GPX.

\* Denotes the trademark of Fosroc International Ltd.

† See separate data sheet